## ACO Drain

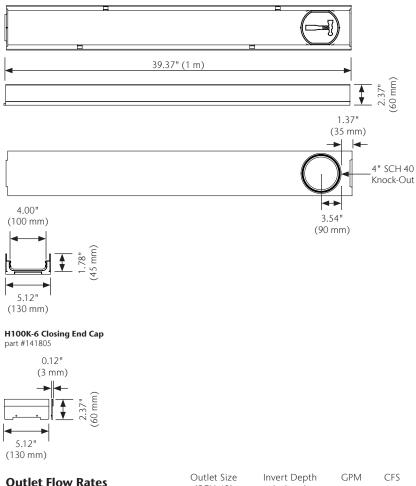
### May 2020

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# SlabDrain - H100K-6 Galvanized Steel Edge Rail Channel System

#### H100K-6 Neutral Channel

part #141803



Outlet How Rates	(SCH 40)	in (mm)			
H100K-6 Neutral Channel - 39.37" (1 m)	4" round	1.78 (45)	71.8	0.16	
Notes: These are the pipe flow rates at the apacified outlet NOT shapped flow rates					

**Notes:** These are the pipe flow rates at the specified outlet, NOT channel flow rates.

H100K-6 Parts	Part #	Invert Depth in (mm)	Weight Ibs
H100K-6 Neutral Channel - 39.37" (1 m)	141803	1.78 (45)	7.6
H100K-6 Closing Cap	141805	1.78 (45)	0.1

Notes:

1. Add nominal 0.6" (15 mm) to invert depth for overall channel depth 2. Preformed 4" SCH 40 knock-out cast on underside of each channel

3. Use grate removal tool to remove grates (Part # 01318)

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# Specifications

## General

The surface drainage system shall be ACO Drain SlabDrain H100K-6 complete with gratings secured with DrainLok as manufactured by ACO, Inc. or equal approved.

#### Materials

The trench system bodies shall be manufactured from polyester polymer concrete with minimum properties as follows:

Compressive strength: 13,000 psi Flexural strength: 3,100 psi Water absorption: 0.07% Frost proof Salt proof Dilute acid and alkali resistant

The nominal clear opening shall be 4.00" (100 mm) with overall width of 5.12" (130 mm). Pre-cast units shall be manufactured with neutral invert and have a wall thickness of at least 0.5" (13 mm). Each unit will feature a male to female interconnecting end profile. The galvanized steel edge rail will be integrally cast in by the manufacturer to ensure maximum homogeneity between polymer concrete body and edge rail. Each edge rail shall be at least 1/8" (3 mm) thick.

### Grates

Grates should be specified. See seperate ACO Spec Info grate sheets for details. After removal of grates, there shall be uninterrupted access to the trench to aid maintenance.

### Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

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