

SPECIFICATION CLAUSE

POWERDRAIN S200K - LOAD CLASS D

GENERAL

THE SURFACE DRAINAGE SYSTEM SHALL BE POLYMER CONCRETE S200K CHANNEL SYSTEM WITH DUCTILE IRON EDGE RAILS AS MANUFACTURED BY ACO POLYMER PRODUCTS, INC.

MATERIALS

CHANNELS SHALL BE MANUFACTURED FROM				
POLYESTER RESIN POLYMER CONCRETE WITH AN				
INTEGRALLY CAST-IN DUCTILE IRON EDGE RAIL.				
MINIMUM PROPERTIES OF POLYMER CONCRETE WILL				
BE AS FOLLOWS:				
COMPRESSIVE STRENGTH:	14,000 PSI			
FLEXURAL STRENGTH:	4,000 PSI			
TENSILE STRENGTH:	1,500 PSI			
WATER ABSORPTION:	0.07%			
FROST PROOF	YES			
DILUTE ACID AND ALKALI RESISTANT	YES			
B117 SALT SPRAY TEST COMPLIANT	YES			

THE SYSTEM SHALL BE 8" (200mm) NOMINAL INTERNAL WIDTH WITH A 10.2" (260mm) OVERALL WIDTH AND A BUILT-IN SLOPE OF 0.5%. CHANNEL INVERT SHALL HAVE DEVELOPED "V" SHAPE. ALL CHANNELS SHALL BE INTERLOCKING WITH A MALE/FEMALE JOINT.

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO POLYMER PRODUCTS, INC. ANY DEVIATION OR PARTIAL SYSTEM DESIGN AND/OR IMPROPER INSTALLATION WILL VOID ANY AND ALL WARRANTIES PROVIDED BY ACO POLYMER PRODUCTS, INC.

CHANNEL SHALL WITHSTAND LOADING TO PROPER LOAD CLASS AS OUTLINED BY EN 1433. GRATE TYPE SHALL BE APPROPRIATE TO MEET THE SYSTEM LOAD CLASS SPECIFIED AND INTENDED APPLICATION. GRATES SHALL BE SECURED USING EITHER THE 'POWERLOK' BOLTLESS LOCKING SYSTEM OR THE 4 BOLT LOCKING OPTION. CHANNEL AND GRATE SHALL BE CERTIFIED TO MEET THE SPECIFIED EN 1433 LOAD CLASS. THE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS.

ACO Polymer Products, Inc.

aunched Paver Pavement	825 W. Beechcraft St	9470 Pinecone Dr.	4211 Pleasant Rd.
	Casa Grande, AZ 85122	Mentor, OH 44060	Fort Mill. SC 29708
TION DRAWING - ACO DRAIN	Tel: 520-421-9988 Fax: 520-421-9899	20-421-9988 Tel: 440-639-7230	Tel: 440-639-7230 Fax: 803-802-1063

Arizona Tel: 888-490-9552

e-mail: sales@acousa.com

Ohio Tel: 800-543-4764

www.acousa.com

South Carolina Tel: 800-543-4764