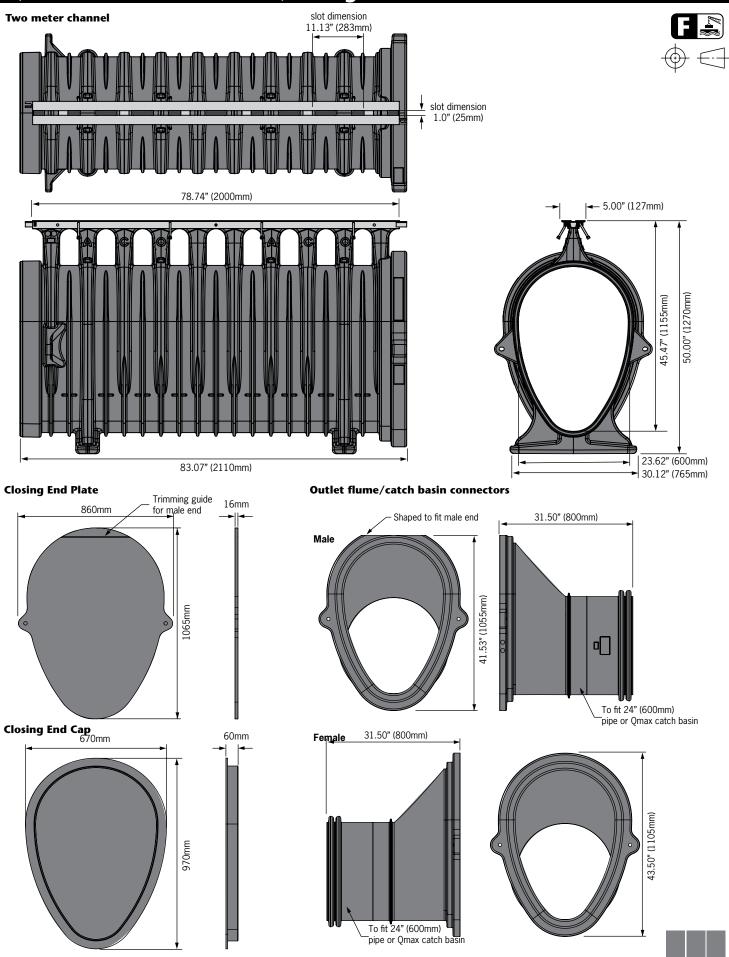
ACO INFRASTRUCTURE

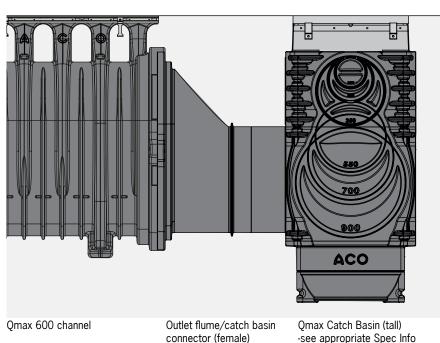
Qmax - 600 channel with Q-Flow galvanized steel rail



ACO ACO INFRASTRUCTURE Qmax - 600 channel with Q-Flow galvanized steel rail

Description	Part	Invert	Wgt
	No	inches	lbs
Qmax [®] 600 channel with Q-Flow ductile iron rail - 78.75" (2000mm)	32842	45.47	125.8
Accessories			
Qmax [®] 600 Closing end plate (Fits male or female end of uncut channels)	32845	-	21.6
Qmax [®] 600 Closing end cap (Easy push fit cap for cut channel ends)	32888	-	10.8
Qmax [®] 600 Outlet flume/catch basin connector (male)	44364	-	27.1
Qmax [®] 600 Outlet flume/catch basin connector (female)	44365	-	27.5

Typical Qmax 600 connection to catch basin



ACO, Inc.

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Reorder RD036



Specifications

General

The surface drainage system shall be ACO Qmax 600 with galvanized steel O-Flow top as manufactured by ACO. Inc. or equal approved.

Materials

The trench system bodies shall be manufactured from medium density polyethylene with:

Compressive strength: 8,450 psi Flexural strength: 2,224 psi Water absorption 0.31%

The nominal clear opening shall be 23.62" (600mm) with unit overall width of 33.86" (860mm). Units shall be manufactured with a neutral invert of 45.47" (1155mm). Each unit will feature a full radius in the channel bottom and a male to female interconnecting end profile, a rubber seal shall be fitted to the bell end of the channel unit. Units shall have molded anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface.

Grate Unit

Grates shall be factory fitted to MDPE bodies to provide a monolithic unit. Water intake area per 2 meter unit will be 93.50in² (60,320mm²)

Catch Basin

See appropriate spec info for catch basin information.

Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

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