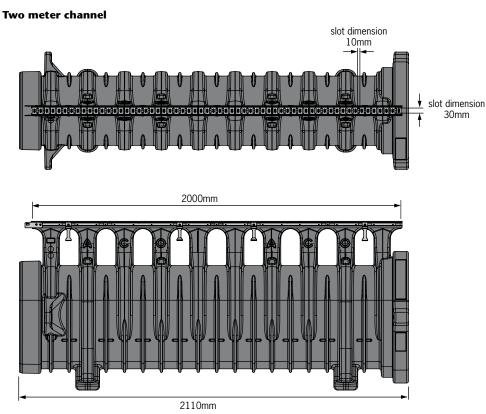
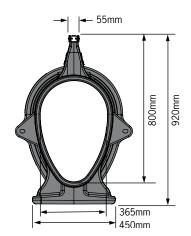
ACO INFRASTRUCTURE

Qmax - 365 channel with Q-Guard galvanized steel rail



60mm

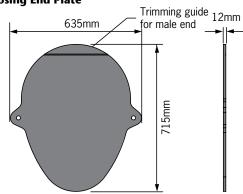
625mm



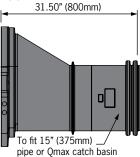
Closing End Plate

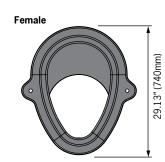
Closing End Cap

440mm

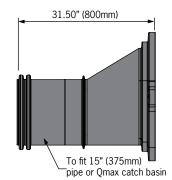


Male









CO Specification Informatio

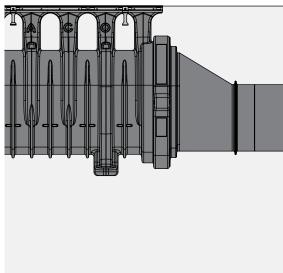


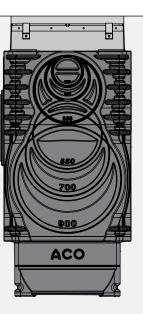
ACO INFRASTRUCTURE

Qmax - 365 channel with Q-Guard galvanized steel rail

Description	Part	Invert	Wgt
	No	inches	lbs
Qmax® 365 channel with Q-Guard galvanized steel rail - 78.75" (2000mm)	32823	31.50	72.8
Accessories			
Qmax [®] 365 Closing end plate (Fits male or female end of uncut channels)	32825	-	7.7
Qmax [®] 365 Closing end cap (Easy push fit cap for cut channel ends)	32886	-	4.6
Qmax [®] 365 to Qmax [®] 465 System connector plate	32882	-	5.5
Qmax [®] 365 Outlet flume/catch basin connector (male)	44360	-	12.5
Qmax [®] 365 Outlet flume/catch basin connector (female)	44361	-	12.8

Typical Qmax 365 connection to catch basin



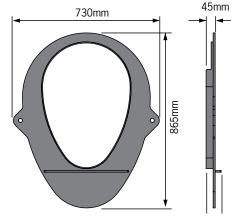


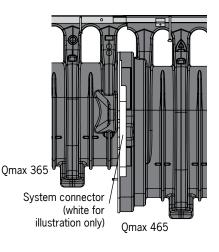
Qmax 365 channel

Outlet flume/catch basin connector (female)

Qmax Catch Basin (tall) -see appropriate Spec Info

Qmax 365 to 465 system connection





Specifications

General

The surface drainage system shall be ACO Qmax 365 with galvanized steel Q-Guard top as manufactured by ACO, Inc. or equal approved.

Materials

The trench system bodies shall be manufactured from medium density polyethylene with:

Compressive strength:8,450 psiFlexural strength:2,224 psiWater absorption0.31%

The nominal clear opening shall be 14.37" (365mm) with unit overall width of 17.71" (450mm). Units shall be manufactured with a neutral invert of 31.50" (800mm). Each unit will feature a full radius in the channel bottom and a male to female interconnecting end profile, a rubber seal shall be fitted to the bell end of the channel unit. Units shall have molded anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface.

Grate Unit

Grates shall be factory fitted to MDPE bodies to provide a monolithic unit. Water intake area per 2 meter unit will be 25.90in² (16,712mm²)

Catch Basin

See appropriate spec info for catch basin information.

Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

ACO, Inc.

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