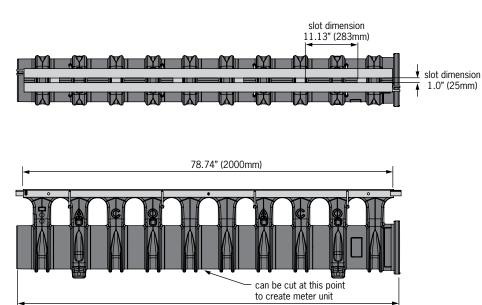
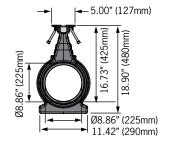
# ACO INFRASTRUCTURE

# Qmax - 225 channel with Q-Flow galvanized steel rail

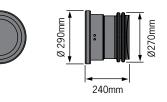
Two meter channel



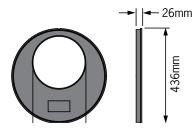
81.69" (2075mm)

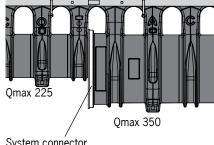


End Cap



#### Qmax 225 to Qmax 350 system connector plate





System connector plate (white for illustration only)

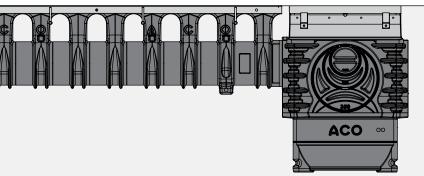


# ACO INFRASTRUCTURE

# Qmax - 225 channel with Q-Flow galvanized steel rail

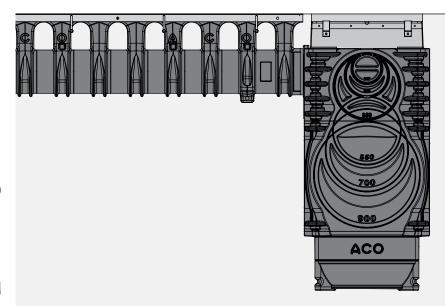
Description		Invert	
	No	inches	lbs
Qmax® 225 channel with Q-Flow galvanized steel rail - 78.75" (2000mm)	32802	16.73	39.2
Accessories			
Qmax 225 End cap assembly	42221	-	3.1
Qmax 225 to Qmax® 350 System connector plate	32880	-	1.8

### Typical Qmax 225 connection to catch basin



Qmax 225 channel

Qmax Catch Basin (short) -see appropriate Spec Info



Qmax Catch Basin (deep) -see appropriate Spec Info

## Specifications

#### General

The surface drainage system shall be ACO Qmax 225 with galvanized steel Q-Flow top as manufactured by ACO, Inc. or equal approved.

#### Materials

The trench system bodies shall be manufactured from medium density polyethylene with:

Compressive strength:8,450 psiFlexural strength:2,224 psiWater absorption0.31%

The nominal clear opening shall be 8.86" (225mm) with unit overall width of 11.42" (290mm). Units shall be manufactured with a neutral invert of 16.73" (425mm). Each unit will feature a full radius in the channel bottom and a male to female interconnecting end profile, a rubber seal shall be fitted to the bell end of the channel unit. Units shall have molded anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface.

#### Grate Unit

Grates shall be factory fitted to MDPE bodies to provide a monolithic unit. Water intake area per 2 meter unit will be 93.50in<sup>2</sup> (60,320mm<sup>2</sup>)

#### Catch Basin

See appropriate spec info for catch basin information.

#### Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

Omax 225 channel

#### ACO, Inc.

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