

- 1. IT IS NECESSARY TO ENSURE MINIMUM DIMENSIONS SHOWN ARE SUITABLE FOR EXISTING GROUND CONDITIONS. ENGINEERING ADVICE MAY BE REQUIRED
- 2. MINIMUM CONCRETE STRENGTH OF 4.000 PSI IS RECOMMENDED. CONCRETE SHOULD BE VIBRATED TO ELIMINATE AIR POCKETS.
- 3. EXPANSION AND CONTRACTION CONTROL JOINTS AND REINFORCEMENT ARE RECOMMENDED TO PROTECT CHANNEL AND CONCRETE SURROUND. ENGINEERING ADVICE MAY BE REQUIRED.
- 4. THE FINISHED LEVEL OF THE CONCRETE SURROUND MUST BE APPROX. 1/8" [3mm] ABOVE THE TOP OF THE CHANNEL EDGE.
- 5. CONCRETE BASE THICKNESS SHOULD MATCH SLAB THICKNESS. ENGINEERING ADVICE MAY BE REQUIRED TO DETERMINE PROPER LOAD CLASS.
- 6. REFER TO ACO'S LATEST INSTALLATION INSTRUCTIONS FOR FURTHER DETAILS.

K300 - KLASSIKDRAIN - LOAD CLASS: B **Exposed Concrete Pavement**

INSTRUCTIONS AND RECOMMENDATIONS. **ACO Polymer Products, Inc.**

SPECIFICATION CLAUSE

BY ACO POLYMER PRODUCTS, INC.

LOAD CLASS B

GENERAL

MATERIALS

BE AS FOLLOWS:

FROST PROOF

COMPRESSIVE STRENGTH:

DILUTE ACID AND ALKALI RESISTANT

THE SYSTEM SHALL BE 12" (300mm) NOMINAL INTERNAL WIDTH WITH A 14.2" (390mm) OVERALL WIDTH AND A BUILT-IN SLOPE OF 0.5%. CHANNEL

INVERT SHALL HAVE DEVELOPED "V" SHAPE. ALL CHANNELS SHALL BE INTERLOCKING WITH A

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO POLYMER PRODUCTS, INC. ANY DEVIATION OR

CHANNEL SHALL WITHSTAND LOADING TO PROPER

LOAD CLASS AS OUTLINED BY EN 1433. GRATE TYPE

BOLTLESS LOCKING SYSTEM. CHANNEL AND GRATE

1433 LOAD CLASS. THE SYSTEM SHALL BE INSTALLED

SHALL BE CERTIFIED TO MEET THE SPECIFIED EN

IN ACCORDANCE WITH THE MANUFACTURER'S

CLASS SPECIFIED AND INTENDED APPLICATION.

GRATES SHALL BE SECURED USING 'QUICKLOK'

SHALL BE APPROPRIATE TO MEET THE SYSTEM LOAD

PARTIAL SYSTEM DESIGN AND/OR IMPROPER INSTALLATION WILL VOID ANY AND ALL WARRANTIES PROVIDED BY ACO POLYMER PRODUCTS. INC.

B117 SALT SPRAY TEST COMPLIANT

FLEXURAL STRENGTH:

TENSILE STRENGTH:

MALE/FEMALE JOINT

WATER ABSORPTION:

K300 KLASSIKDRAIN 'QUICKLOK'

THE SURFACE DRAINAGE SYSTEM SHALL BE POLYMER CONCRETE K300 CHANNEL SYSTEM WITH GALVANIZED STEEL EDGE RAILS AS MANUFACTURED

CHANNELS SHALL BE MANUFACTURED FROM POLYESTER RESIN POLYMER CONCRETE WITH AN INTEGRALLY CAST-IN GALVANIZED STEEL EDGE RAIL. MINIMUM PROPERTIES OF POLYMER CONCRETE WILL

825 W. Beechcraft St Tel: 520-421-9988 Fax: 520-421-9899

9470 Pinecone Dr. Mentor, OH 44060 Tel: 440-639-7230 Fax: 440-639-7235

4211 Pleasant Rd. Fort Mill. SC 29708 Tel: 440-639-7230 Fax: 803-802-1063

14.000 PSI

4,000 PSI

1,500 PSI

0.07%

YES

YES

YES

Casa Grande, AZ 85122

South Carolina Tel: 800-543-4764

INSTALLATION DRAWING - ACO DRAIN

Arizona Tel: 888-490-9552 e-mail: sales@acousa.com

K3Q-B-ECP

DATE: 08/18/16

Ohio Tel: 800-543-4764 www.acousa.com