

- 1. IT IS NECESSARY TO ENSURE MINIMUM DIMENSIONS SHOWN ARE SUITABLE FOR EXISTING GROUND CONDITIONS. ENGINEERING ADVICE MAY BE REQUIRED.
- 2. MINIMUM CONCRETE STRENGTH OF 4,000 PSI IS RECOMMENDED. CONCRETE SHOULD BE VIBRATED TO ELIMINATE AIR POCKETS.
- 3. EXPANSION AND CONTRACTION CONTROL JOINTS AND REINFORCEMENT ARE RECOMMENDED TO PROTECT CHANNEL AND CONCRETE SURROUND. ENGINEERING ADVICE MAY BE REQUIRED.
- 4. THE FINISHED LEVEL OF THE CONCRETE SURROUND MUST BE APPROX. 1/8" [3mm] ABOVE THE TOP OF THE CHANNEL EDGE.
- 5. CONCRETE BASE THICKNESS SHOULD MATCH SLAB THICKNESS. ENGINEERING ADVICE MAY BE REQUIRED TO DETERMINE PROPER LOAD CLASS.
- 6. REFER TO ACO'S LATEST INSTALLATION INSTRUCTIONS FOR FURTHER DETAILS.

## SPECIFICATION CLAUSE

## FG200 FLOWDRAIN LOAD CLASS B

## **GENERAL**

THE SURFACE DRAINAGE SYSTEM SHALL BE ACO FG200 COMPLETE WITH GRATINGS SECURED WITH BOLTED GRATES AND STAINLESS STEEL "Z" FRAMES AS MANUFACTURED BY ACO POLYMER PRODUCTS, INC.

## **MATERIALS**

CHANNELS SHALL BE MANUFACTURED FROM FIBERGLASS, WITH MINIMUM PROPERTIES AS FOLLOWS:

COMPRESSIVE STRENGTH: 24,000 PSI
FLEXURAL STRENGTH: 9,943 PSI
TENSILE STRENGTH: 16,400 PSI
WATER ABSORPTION: 0.33%
FROST PROOF YES
DILUTE ACID AND ALKALI RESISTANT YES
B117 SALT SPRAY TEST COMPLIANT YES

SYSTEM SHALL BE 8" (200mm) NOMINAL INTERNAL WIDTH WITH A 10.63" (270mm) OVERALL WIDTH AND A BUILT-IN SLOPE OF 1.0% AND HAVE WALL THICKNESS OF AT LEAST 1/8" (3mm). EACH UNIT SHALL FEATURE A FULL 'V' PROFILE TRENCH BOTTOM AND A 2" (50mm) MALE TO FEMALE INTERCONNECTING END PROFILE. FRAMES SHALL BE TYPE 304 STAINLESS STEEL AND SHALL INCORPORATE ANCHORING FEATURES TO ENSURE MAXIMUM BOND TO SURROUNDING ENCASEMENT. FRAMES SHALL INCORPORATE INSTALLATION BRACKETS TO ENSURE CORRECT AND EASY INSTALLATION. FRAMES SHALL BE AT LEAST 3/16" (5mm) THICK.

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO POLYMER PRODUCTS, INC. ANY DEVIATION OR PARTIAL SYSTEM DESIGN AND/OR IMPROPER INSTALLATION WILL VOID ANY AND ALL WARRANTIES PROVIDED BY ACO POLYMER PRODUCTS, INC.

CHANNEL SHALL WITHSTAND LOADING TO PROPER LOAD CLASS AS OUTLINED BY EN 1433. GRATE TYPE SHALL BE APPROPRIATE TO MEET THE SYSTEM LOAD CLASS SPECIFIED AND INTENDED APPLICATION. GRATES SHALL BE SECURED WITH TWO STAINLESS STEEL BOLTS PER 18" GRATE. CHANNEL AND GRATE SHALL BE CERTIFIED TO MEET THE SPECIFIED EN 1433 LOAD CLASS. THE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS.

FG2S-B-ECP



FG200 - FLOWDRAIN SS FRAME - LOAD CLASS: B

**Exposed Concrete Pavement** 

**INSTALLATION DRAWING - ACO DRAIN** 

**ACO Polymer Products, Inc.** 

825 W. Beechcraft St Casa Grande, AZ 85122 Tel: 520-421-9988 Fax: 520-421-9899 9470 Pinecone Dr Mentor, OH 44060 Tel: 440-639-7230 Fax: 440-639-7235 4211 Pleasant Rd. Fort Mill, SC 29708 Tel: 440-639-7230 Fax: 803-802-1063

Arizona Tel: 888-490-9552 e-mail: sales@acousa.com

Ohio Tel: 800-543-4764

www.acousa.com

South Carolina Tel: 800-543-4764