

# SPECIFICATION CLAUSE

## FG200 FLOWDRAIN LOAD CLASS D

### GENERAL

THE SURFACE DRAINAGE SYSTEM SHALL BE ACO FG200 COMPLETE WITH GRATINGS SECURED WITH BOLTED GRATES AND GALVANIZED STEEL "Z" FRAMES AS MANUFACTURED BY ACO POLYMER PRODUCTS. INC.

## MATERIALS

CHANNELS SHALL BE MANUFACTURED FROM FIBERGLASS,	
WITH MINIMUM PROPERTIES AS FOLLOWS:	
COMPRESSIVE STRENGTH:	24,000 PSI
FLEXURAL STRENGTH:	9,943 PSI
TENSILE STRENGTH:	16,400 PSI
WATER ABSORPTION:	0.33%
FROST PROOF	YES
DILUTE ACID AND ALKALI RESISTANT	YES
B117 SALT SPRAY TEST COMPLIANT	YES

SYSTEM SHALL BE 8" (200mm) NOMINAL INTERNAL WIDTH WITH A 10.63" (270mm) OVERALL WIDTH AND A BUILT-IN SLOPE OF 1.0% AND HAVE WALL THICKNESS OF AT LEAST 1/8" (3mm). EACH UNIT SHALL FEATURE A FULL 'V' PROFILE TRENCH BOTTOM AND A 2" (50mm) MALE TO FEMALE INTERCONNECTING END PROFILE. FRAMES SHALL BE GALVANIZED STEEL AND SHALL INCORPORATE ANCHORING FEATURES TO ENSURE MAXIMUM BOND TO SURROUNDING ENCASEMENT, FRAMES SHALL INCORPORATE INSTALLATION BRACKETS TO ENSURE CORRECT AND EASY INSTALLATION. FRAMES SHALL BE AT LEAST 3/16" (5mm) THICK.

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO POLYMER PRODUCTS, INC. ANY DEVIATION OR PARTIAL SYSTEM DESIGN AND/OR IMPROPER INSTALLATION WILL VOID ANY AND ALL WARRANTIES PROVIDED BY ACO POLYMER PRODUCTS, INC.

CHANNEL SHALL WITHSTAND LOADING TO PROPER LOAD CLASS AS OUTLINED BY EN 1433. GRATE TYPE SHALL BE APPROPRIATE TO MEET THE SYSTEM LOAD CLASS SPECIFIED AND INTENDED APPLICATION. GRATES SHALL BE SECURED WITH TWO STAINLESS STEEL BOLTS PER 18" GRATE. CHANNEL AND GRATE SHALL BE CERTIFIED TO MEET THE SPECIFIED EN 1433 LOAD CLASS. THE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS.

#### **ACO Polymer Products, Inc.** 825 W. Beechcraft St 9470 Pinecone Dr 4211 Pleasant Rd. Fort Mill. SC 29708 Casa Grande, AZ 85122 Mentor, OH 44060 Tel: 520-421-9988 Tel: 440-639-7230 Tel: 440-639-7230 Fax: 520-421-9899 Fax: 440-639-7235 Fax: 803-802-1063

Arizona Tel: 888-490-9552

e-mail: sales@acousa.com

Ohio Tel: 800-543-4764

www.acousa.com

South Carolina Tel: 800-543-4764