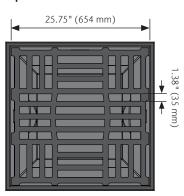
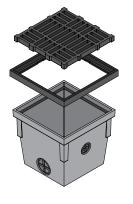
ACO Drain

February 2022

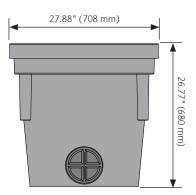
Sump Box - 2'x2'x2' w/ Gray Iron Frame & Slotted Grate

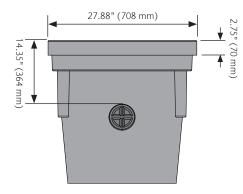
Тор





Side





Product Features

Grate provides 48% open area (318 in²).

*AASHTO M306 requires that castings bear a minimum of 40,000 lbs on a 9" x 9" area. This represents a 2.5 safety factor over the 16,000 lb requirement of H20 and HS20. This load designation is appropriate for general traffic applications. Loading criteria is 40,000–100,000 lbs.

Parts	Part No.	Invert Depth in (mm)	Volume gal	Weight Ibs
2'x2'x2' Sump Box	05719	25.98 (660)	45.1	168.0
Gray Iron Frame & Slotted Grate	05720	-	-	265.0

ACO, Inc.

West Sales Office 825 W. Beechcraft Street Casa Grande, AZ 85122 Tel: (520) 421-9988 Toll-Free: (888) 490-9552 Fax: (520) 421-9899 Northeast Sales Office 9470 Pinecone Drive Mentor, OH 44060 Tel: (440) 639-7230 Toll-Free: (800) 543-4764 Fax: (440) 639-7235 Southeast Sales Office 4211 Pleasant Road Fort Mill, SC 29708 Toll-Free: (800) 543-4764 Fax: (803) 802-1063 info@acousa.com www.acousa.com

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All reasonable care has been taken in compiling the information in this document. All recommendations and suggestions on the use of ACO products are made without guarantee since the conditions of use are beyond the control of the company. It is the customer's responsibility to ensure that each product is fit for its intended purpose and that the actual conditions of use are suitable. ACO, Inc. reserves the right to change products and specifications without notice.



Specifications

General

The sump box shall be ACO Drain as manufactured by ACO, Inc. or similar approved.

Materials

Products shall be manufactured from polymer concrete and have minimum properties as follows:

- Compressive strength:13,053 psi
- Flexural strength: 3,191 psi
- Water absorption rate:<0.1% by weight</p>
- Overall width: 27.88" (708 mm)
- Overall length: 27.88" (708 mm)
- Overall depth: 26.77" (680 mm)
- Invert depth: 25.98" (660 mm)

Pre-cast units shall be manufactured with drill-outs for channel and pipe connections and have a wall thickness of at least 0.75" (19 mm).

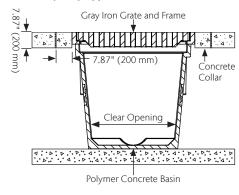
Grates

Frame and grate material is slotted gray iron. After grate removal there shall be uninterrupted access to the sump box to aid maintenance.

Installation

The sump box and grates shall be installed in accordance with the manufacturer's installation instructions and recommendations.

Heavy Duty Application



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