ACO Drain

February 2022

Sump Box - 2'x2'x2' w/ Gray Iron Frame & Slotted Grate

Тор





Side





Product Features

Grate provides 48% open area (318 in²).

*AASHTO M306 requires that castings bear a minimum of 40,000 lbs on a 9" x 9" area. This represents a 2.5 safety factor over the 16,000 lb requirement of H20 and HS20. This load designation is appropriate for general traffic applications. Loading criteria is 40,000–100,000 lbs.

Parts	Part No.	Invert Depth in (mm)	Volume gal	Weight Ibs
2'x2'x2' Sump Box	05719	25.98 (660)	45.1	168.0
Gray Iron Frame & Slotted Grate	05720	-	-	265.0

ACO, Inc.

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Specifications

General

The sump box shall be ACO Drain as manufactured by ACO, Inc. or similar approved.

Materials

Products shall be manufactured from polymer concrete and have minimum properties as follows:

- Compressive strength:13,053 psi
- Flexural strength: 3,191 psi
- Water absorption rate:<0.1% by weight</p>
- Overall width: 27.88" (708 mm)
- Overall length: 27.88" (708 mm)
- Overall depth: 26.77" (680 mm)
- Invert depth: 25.98" (660 mm)

Pre-cast units shall be manufactured with drill-outs for channel and pipe connections and have a wall thickness of at least 0.75" (19 mm).

Grates

Frame and grate material is slotted gray iron. After grate removal there shall be uninterrupted access to the sump box to aid maintenance.

Installation

The sump box and grates shall be installed in accordance with the manufacturer's installation instructions and recommendations.

Heavy Duty Application



ACO. creating

the future of drainage

