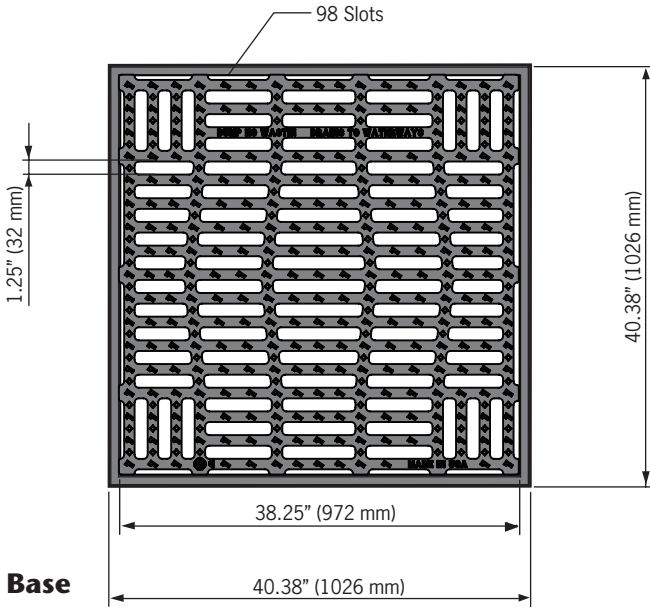


ACO DRAIN

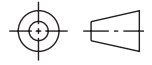
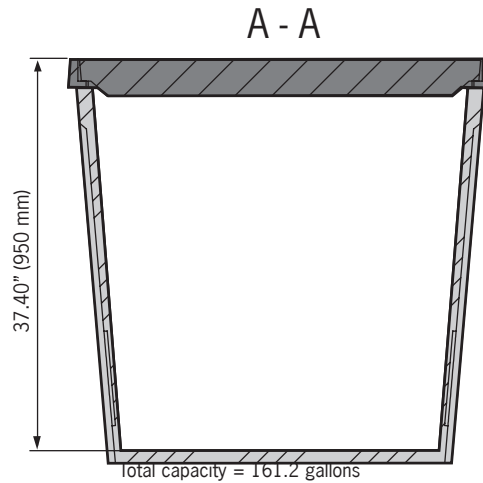
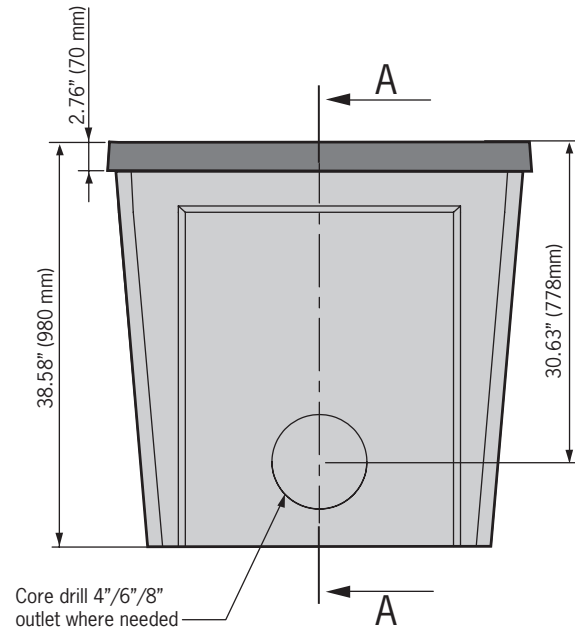
3x3 Polyester polymer concrete catch basin

Grate



- Grate is classified as 'Heavy Duty' and meets the requirements of AASHTO M306*.
- Grate provides 46% open area - 673 sq. in.

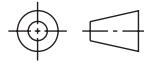
*AASHTO M306 requires that castings bear a minimum of 40,000 pounds on a 9" x 9" area. This represents a 2.5 safety factor over the 16,000 pound requirement of H20 and HS20. This load designation is appropriate for general traffic applications. Loading criteria is 40,000 — 100,000 pounds.



ACO Specification Information



3x3 Polyester polymer concrete catch basin



Description	Part No.	Invert Depth		Weight lbs.
		inches	mm	
3x3 Catch Basin - Polyester polymer concrete	05710	37.40	950	467.0
Grey iron frame & slot grate	05713	-	-	344.0

<p>Part I - General</p> <p>1.1 Related Work - Work specified in other sections includes but is not limited to: Excavation and backfill, cast-in-place concrete, and mechanical equipment.</p> <p>1.2 System Description - 3 x 3 Catch basin manufactured from polyester polymer concrete, complete with gray iron slotted grate.</p> <p>1.3 Submittals - Manufacturer will submit, when required, shop drawings showing schematic plan of total drainage system listing all parts being provided with exact center-line dimensions suitable for installation. Copies of the manufacturer's recommended method of installation shall be submitted for review.</p> <p>1.4 Project History - Manufacturer shall submit a list of installed projects, if required.</p> <p>1.5 Warranty - ACO provides a limited product warranty of one year based on installation according to manufacturer's installation instruction data.</p>	<p>Part II - Product</p> <p>2.1 Products - Manufacturer shall be ACO, Inc.</p> <p>2.2 Physical & Mechanical Characteristics</p> <ul style="list-style-type: none"> Overall width - 40.47 inches (1028mm) Overall length - 40.47 inches (1028mm) Overall depth - 38.58 inches (980mm) Invert depth - 37.40 inches (950mm) Compressive strength - 14,000 psi Flexural strength - 4,000 psi Water absorption rate - <0.1% by weight <p>2.3 Box Profile - Pre-cast units shall be manufactured with drill-outs for channel and pipe connections and have a wall thickness of at least 0.75" (19mm).</p> <p>2.4 Grates - Grates are slotted gray iron. After removal of grates there shall be uninterrupted access to the catch basin to aid maintenance.</p>	<p>Part III - Installation</p> <p>3.1 Excavation - Identify area for install. Full concrete encasement is required, excavate area large enough to fit catch basin plus a minimum of 8" of concrete on all four sides and base. Engineering advice should be sought as ground conditions may require additional concrete support.</p> <p>3.2 Outlet Connections - Each box has several drill-outs, which when removed, allow pipe to be connected to catch basin. Drill-outs are guides & openings that can be positioned where required.</p> <p>3.3 Connection of channels: Catch basin can be used within a channel run. Remove sidewall to suit channel profile.</p> <p>3.4 Back Fill - Haunch around catch basin & backfill with concrete of 4,000 psi minimum strength. Finish concrete to 1/8" above required grate height.</p> <p>3.5 Install in strict accordance with manufacturer's recommendations & drawings. Details available at www.ACODrain.us.</p>
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ACO Specification Information

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